Following is a current listing of the hardware changes required to update to new firmware packages for the AccuLoad II Microprocessor.

To make the conversion from **STD to WBG** the following items are required:

ACM Module 1-235159-XXX
Software Kit 1-652144-WBG
Nameplate 652656-001

To make the conversion from **STD to SEQ** the following items are required:

ACM Module 1-235159-XXX
Software Kit 1-652144-SEQ
Nameplate 652656-001

To make the conversion from **STD to RBU** the following items are required:

ACM Module 1-235159-XXX
Computer Board 1-235120-RBU
I/O Board 1-235427-101
Keypad Board 1-235116-103
Nameplate 652657-001

To make the conversion from **STD to RBM** the following items are required:

ACM Module 1-235159-XXX
Computer Board 1-235120-RBM
I/O Board 1-553534-001
Nameplate 652668-001

To make the conversion from **STD to STM** the following items are required:

ACM Module 1-235159-XXX
Computer Board 1-235120-STM
I/O Board 1-553534-001
Keypad Board 1-235116-105
Nameplate 652665-001

To make the conversion from **WBG to STD** the following items are required:

ACM Module 1-235159-XXX
Software Kit 1-652144-STD
Nameplate 652656-001

To make the conversion from **WBG to SEQ** the following items are required:

ACM Module 1-235159-XXX
Software Kit 1-652144-SEQ
Nameplate 652656-001

To make the conversion from **WBG to RBU** the following items are required:

ACM Module 1-235159-XXX
Computer Board 1-235120-RBU
I/O Board 1-235427-101
Keypad Board 1-235116-103
Nameplate 652657-001

To make the conversion from **WBG to RBM** the following items are required:

ACM Module 1-235159-XXX
Computer Board 1-235120-RBM
I/O Board 1-553534-001
Nameplate 652668-001

To make the conversion from **WBG to STM** the following items are required:

ACM Module 1-235159-XXX
Computer Board 1-235120-STM
I/O Board 1-553534-001
Keypad Board 1-235116-105
Nameplate 652665-001

To make the conversion from **SEQ to STD** the following items are required:

ACM Module 1-235159-XXX
Software Kit 1-652144-STD
Nameplate 652656-001

To make the conversion from **SEQ to WBG** the following items are required:

ACM Module 1-235159-XXX
Software Kit 1-652144-WBG
Nameplate 652656-001

To make the conversion from **SEQ to RBU** the following items are required:

ACM Module 1-235159-XXX
Computer Board 1-235120-RBU
I/O Board 1-235427-101
Keypad Board 1-235116-103
Nameplate 652657-001

To make the conversion from **SEQ to RBM** the following items are required:

TACM Module 1-235159-XXX
Computer Board 1-235120-RBM
I/O Board 1-553534-001
Nameplate 652668-001

To make the conversion from **SEQ to STM** the following items are required:

ACM Module 1-235159-XXX
Computer Board 1-235120-STM
I/O Board 1-553534-001
Keypad Board 1-235116-105
Nameplate 652665-001

To make the conversion from **RBU to STD** the following items are required:

ACM Module 1-235159-XXX
Computer Board 1-235120-STD
I/O Board 1-235242-101
Keypad Board 1-235116-101
Nameplate 652656-001

To make the conversion from **RBU to WBG** the following items are required:

ACM Module 1-235159-XXX
Computer Board 1-235120-WBG
I/O Board 1-235242-101
Keypad Board 1-235116-101
Nameplate 652656-001

To make the conversion from **RBU to SEQ** the following items are required:

ACM Module 1-235159-XXX
Computer Board 1-235120-SEQ
I/O Board 1-235242-101
Keypad Board 1-235116-101
Nameplate 652656-001

To make the conversion from **RBU to RBM** the following items are required:

ACM Module 1-235159-XXX
Computer Board 1-235120-RBM
I/O Board ..... Label 235949-201, Label 235950-201, and Bulletin MN06098L*
Keypad Board 1-235116-101
Nameplate 652668-001

To make the conversion from **RBU to STM** the following items are required:

ACM Module 1-235159-XXX
Computer Board 1-235120-STM
I/O Board ..... Label 235949-201, Label 235950-201, and Bulletin MN06098L*
Keypad Board 1-235116-105
Nameplate 652665-001

To make the conversion from **RBM to STD** the following items are required:

ACM Module 1-235159-XXX
Computer Board 1-235120-STD
I/O Board 1-235242-101
Nameplate 652656-001

To make the conversion from **RBM to WBG** the following items are required:

ACM Module 1-235159-XXX
Computer Board 1-235120-WBG
I/O Board 1-235242-101
Nameplate 652656-001

To make the conversion from **RBM to SEQ** the following items are required:

ACM Module 1-235159-XXX
Computer Board 1-235120-SEQ
I/O Board 1-235242-101
Nameplate 652656-001

To make the conversion from **RBM to RBU t**he following items are required:

ACM Module 1-235159-XXX
Computer Board 1-235120-RBU
I/O Board ..... Remove Labels 235949-201 and 235950-201
Keypad Board 1-235116-103
Nameplate 652657-001

To make the conversion from **RBM to STM** the following items are required:

ACM Module 1-235159-XXX
Software Kit 1-652144-STM
Keypad Board 1-235116-105
Nameplate 652665-001

To make the conversion from **STM to STD** the following items are required:

ACM Module 1-235159-XXX
Computer Board 1-235120-STD
I/O Board 1-235242-101
Keypad Board 1-235116-101
Nameplate 652656-001

To make the conversion from **STM to WBG** the following items are required:

ACM Module 1-235159-XXX
Computer Board 1-235120-WBG
I/O Board 1-235242-101
Keypad Board 1-235116-101
Nameplate 652656-001

To make the conversion from **STM to SEQ** the following items are required:

ACM Module	1-235159-XXX
Computer Board	1-235120-SEQ
I/O Board	1-235242-101
Keypad Board	1-235116-101
Nameplate	652656-001

To make the conversion from **STM to RBU** the following items are required:

ACM Module	1-235159-XXX
Computer Board	1-235120-RBU
I/O Board	Remove Labels 235949-201 and 235950-201
Keypad Board	1-235116-103
Nameplate	652657-001

To make the conversion from **STM to RBM** the following items are required:

ACM Module	1-235159-XXX
Software Kit	1-652144-RBM
Keypad Board	1-235116-101
Nameplate	652668-001

Technical Support

Contact Information:
Field Service Response Center
24/7 Technical Support/Schedule a Technician: 1-844-203-4014 System Installation Supervision, Start-Up, Training, and Commissioning Services Available

The specifications contained herein are subject to change without notice and any user of said specifications should verify from the manufacturer that the specifications are currently in effect. Otherwise, the manufacturer assumes no responsibility for the use of specifications which may have been changed and are no longer in effect.

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