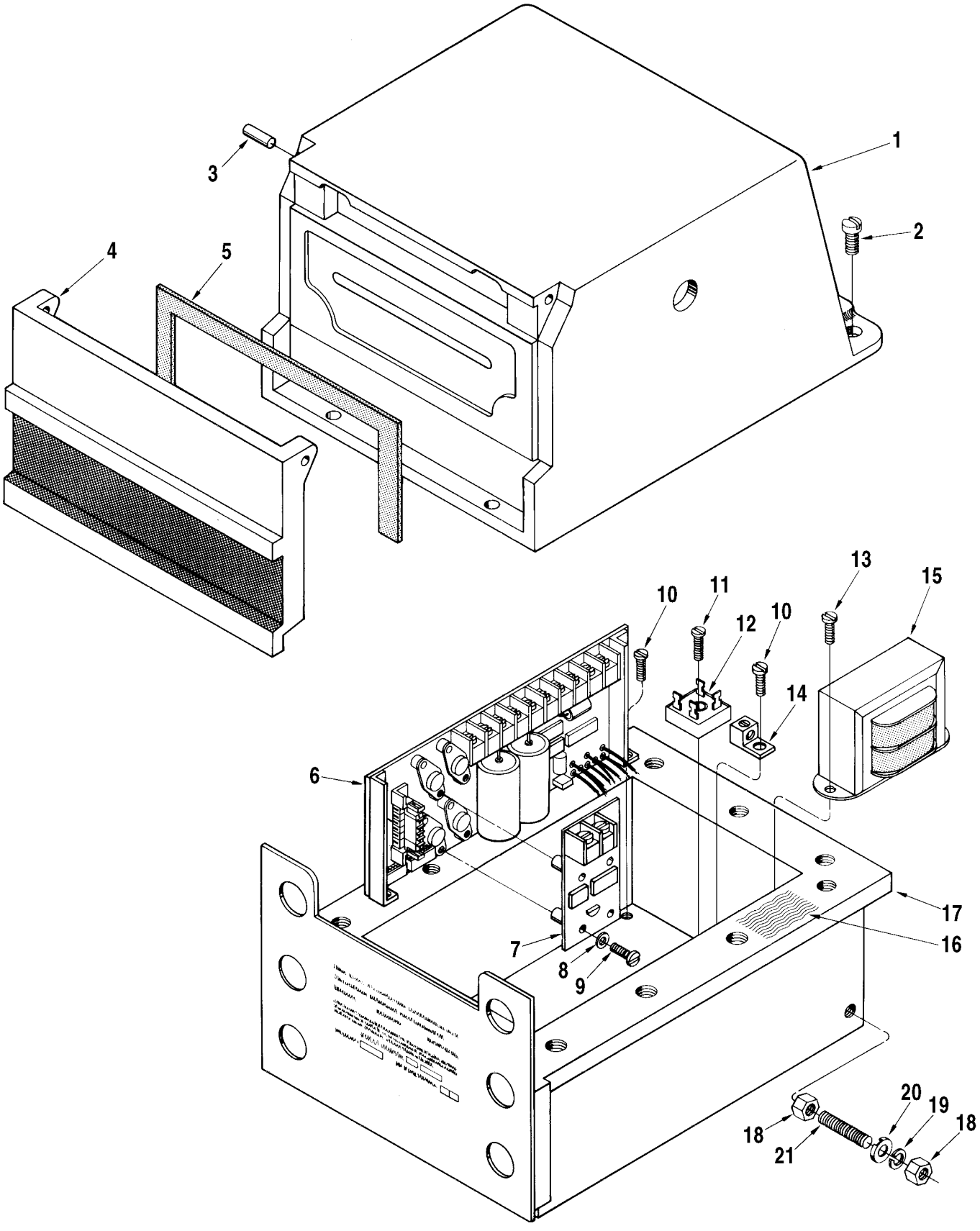
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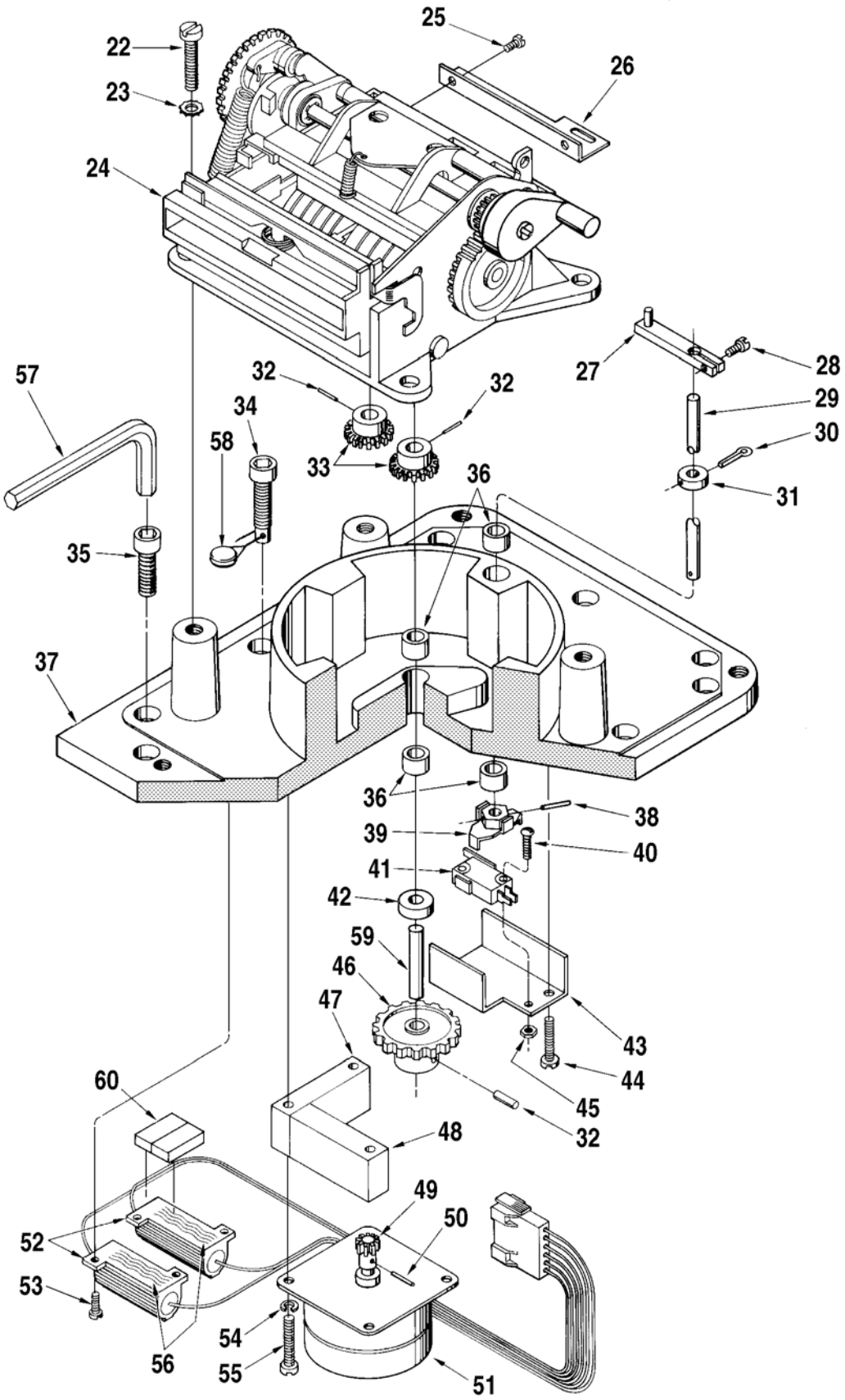
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Item		Description	Qty.	Part Number
1		Cover	1	550062-001
2	@1	Screw, 5/16-18 x 1/2" Fill. Head	4	060394-002
3		Pin, Dowel	2	551190-001
4		Flap Assembly	1	550174-001
5		Gasket	1	550198-001
6	+	Board Assembly, ETPB:		
		Without OPV Board	1	230353-100
		Fuse	1	644588-411
		With OPV Board	1	230524-101
7		OPV Board Only	1	230521-100
8		Washer, Lock, #4 Spring	4	643164-412
9		Screw, #4-40 x 1-1/2", Pan Hd.	4	644192-409
10		Screw, #10-24 x 3/8", Round Hd.	3	002065-400
11		Screw, #8-32 x 3/4", Pan Hd.	1	006712-002
12		Rectifier	1	644571-407
13		Screw, #8-32 x 3/8", Pan Hd.	2	643173-403
14		Connector, Ground	1	644832-402
15		Transformer	1	644622-409
16	@2+	Grease, Multipurpose, 14 oz. Cartridge	A/R	005743-600
17		Housing	1	550060-001
18		Nut, Hex, 1/4-20, UNC-2B x 7/32	2	060060-001
19		Washer, Lock, 1/4" Spring	1	006621-001
20		Washer, Inverted	1	550770-001
21		Stud	1	550773-001
22		Screw, 1/4-20 x 7/8", Fill Hd.	4	006100-002
23		Washer, Lock, 1/4" Spring	4	002069-400
24	@3+	Printer Mechanism:		
		Zero Start	1	641000-405
		Zero Start With Zero Litre Bar	1	641000-406
		Accumulative:		
		Standard	1	640999-405
		Long Ticket Guide	1	644730-402
		R.H. Fix Wheel Assembly	1	640999-406
25		Screw, #4-40 x 3/16", Flat Hd.	2	501244-017
26		Bracket	1	550130-001
27		Lever	1	550132-001
28		Screw, #8-32 x 1", Fill Hd.	1	640584-001
29		Shaft, Switch Actuator	1	550133-002
30		Pin, Cotter, 1/16 x 3/4"	1	006132-001
31		Collar	1	550183-001
32		Pin, Groove, 1/16 x 5/8"	3	006028-002
33		Gear	2	644819-402
34		Screw, 1.25 x 30mm, Hex Socket Hd.	2	550227-001
35		Screw, 1.25 x 20mm, Hex Socket Hd.	12	644824-403
36		Bearing	4	065382-001
37		Base	1	550061-001
38		Pin, Roll, 3/32 x 3/4"	1	642433-401
39		Coupling	1	511420-001
40		Screw, #4-40 x 5/8", Round Hd.	2	015205-400
41		Switch	1	644820-401
42		Collar	1	550183-002
43		Bracket	1	550134-001
44		Screw, #10-24 x 1", Round Hd.	2	642029-407
45		Nut, Hex, #4-40 UNC-2B x 3/32"	2	060519-002
46		Gear	1	644819-403
47		Spacer	1	550129-002
48		Spacer	1	550129-001

Item		Description	Qty.	Part Number
49		Gear	1	644819-401
50		Pin, Groove, 1/16 x 3/8"	1	006027-002
51	+	Motor and Harness Assembly	1	230377-100
52		Resistor	2	644735-440
53		Screw, #4-40 x 3/8"	4	641611-405
54		Washer, Lock , #8 Spring	3	009831-400
55		Screw, #8-32 x 1-3/8", Round Hd.	3	643173-407
56	@4+	Grease, Heat Conductive	A/R	644802-401
57	+	Wrench, Hex	1	644827-401
58	+	Seal, Wire and Lead	2	001627-400
59		Shaft, Drive Gear	1	550133-001
60		Clamp	1	644693-401
		Tickets, Gallon (500/Package)	1	P-650975-001

+ Recommended stock.

R Indicates change since last revision.

A/R As required.

@1 Note 1: Apply Loctite Antiseize (Part No. 005893-600) to all cover mounting screws.

@2 Note 2: Apply grease to mating machined surfaces before reassembly.

@3 Note 3: Discard Bevel Drive Gear provided with replacement printer and reinstall items 32 and 33, pin and gear.

@4 Note 4: Apply grease to bottom of resistors before mounting to base.

Technical Support

Contact Information:
Field Service Response Center
24/7 Technical Support/Schedule a Technician: 1-844-203-4014 System Installation Supervision, Start-Up, Training, and Commissioning Services Available

Revisions included in P0404.04 Issue/Rev. 0.4 (6/11):
Total Revision.
March 2012 Editorial Change made: @3 Note 3: incorrectly referenced items 37 and 38. The correct items referenced are 32 and 33.

The specifications contained herein are subject to change without notice and any user of said specifications should verify from the manufacturer that the specifications are currently in effect. Otherwise, the manufacturer assumes no responsibility for the use of specifications which may have been changed and are no longer in effect.

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