

Control Solenoid

Bulletin PO03025 Issue/Rev. 0.2 (4/18)



Valve

Elastomer	Voltage/Frequency	Part Number	Part Number	Part Number	Part Number
		N.C.	N.O.	Rebuild Kit N.C. ¹	Rebuild Kit N.O. ¹
Model 200-30A					
Buna-N	240/60	644835-426	–	653068-003	–
Viton					
	110/50	645728-422	–	–	–
	220/50	645728-416	–	P8000010027	–
	240/60	645728-411	–	–	–
Model 210					
Buna-N					
	110/50	644835-425	644835-421	–	–
	120/60	644835-424	644835-420	653085-002	653085-001
	240/60	644835-426	644835-422	653068-003	653068-004
	240/60 & 220/50	644903-422	644903-427	–	–
Chemraz	120/60	645728-409	645728-410	–	–
PTFE ²					
	120/60 & 110/50	645991-405	645991-406	652596-001	652597-001
	240/60 & 220/50	646101-403	646100-405	–	–
Viton					
	110/50	645728-422	645728-423	–	–
	120/60	645728-407	645728-413	653068-001	653068-002
	220/50	645728-416	645728-417	P8000010027	P8000010030
	240/60	645728-411	645728-412	–	–
	12 VDC	645728-435	645728-442	–	–
	24 VDC	645805-401	645805-413	–	–
Model 215					
Buna-N					
	120/60 & 110/50	645594-413	645594-417	–	–
	240/60 & 220/50	644903-422	644903-427	–	–

All solenoids are insulation class F. For replacement solenoids of insulation class H or sizes not available in the current product offering, please contact customer service.

¹ Contains plunger, gaskets and solenoid base assembly (core tube).

² Polytetrafluoroethylene.

Valve (Continued)

Elastomer	Voltage/Frequency	Part Number	Part Number	Part Number	Part Number
		N.C.	N.O.	Rebuild Kit N.C. ¹	Rebuild Kit N.O. ¹
Model 296					
Buna-N					
	120/60	644835-424	644835-420	653085-002	653085-001
	240/60 & 220/50	645895-401	645895-402		
PTFE ²	240/60 & 220/50	646101-403	646100-405	–	–
Viton					
	110/50	645728-422	645728-423	–	–
	120/60	645728-407	645728-413	653068-001	653068-002
	240/60	645728-411	645728-412	–	–
	12 VDC	645728-435	645728-442	–	–
	24 VDC	645805-401	645805-412	–	–

All solenoids are insulation class F. For replacement solenoids of insulation class H or sizes not available in the current product offering, please contact customer service.

¹ Contains plunger, gaskets and solenoid sub assembly (core tube).

² Polytetrafluoroethylene.

Air Release Heads

Elastomer	Voltage/Frequency	Part Number	Part Number	Part Number
		Vent N.C.	3-Way	Rebuild Kit N.C. ¹
DE-1				
Buna-N				
	120/60	644835-424	–	653085-002
	240/60	644835-426	–	653068-003
PTFE ¹	120/60 & 110/50	645991-405	–	652596-001
Viton				
	120/60	645728-407	–	653068-001
	220/50	645728-416	–	P8000010027
	240/60	645728-411	–	–
	12 VDC	645728-435	–	–
	24 VDC	645728-436	–	–
Valve Solenoid (DE-2)				
Buna-N	240/60	644835-426	645179-408	653068-003
Viton				
	120/60	645728-407	645179-407	653068-001
	220/50	645728-416	645179-408	P8000010027
	240/60	645728-411	645179-408	–
	12 VDC	645728-435	645179-405	–
	24 VDC	645728-436	645179-406	–
DE-3				
Buna-N	240/60	644835-426	–	653068-003
Chemraz	120/60	645728-409	–	–
Viton				
	120/60	645728-407	–	653068-001
	220/50	645728-416	–	P8000010027
	240/60	645728-411	–	–

All solenoids listed are for standard air release heads. For replacement solenoids for high capacity air release heads, please contact customer service.

¹ Contains plunger, gaskets and solenoid sub assembly (core tube).

² Polytetrafluoroethylene.

Revisions included in PO03025 Issue/Rev. 0.2 (4/18):

Model 210's N.O. Part Number changed from 645805-412 to 645805-413 on page 1.

The specifications contained herein are subject to change without notice and any user of said specifications should verify from the manufacturer that the specifications are currently in effect. Otherwise, the manufacturer assumes no responsibility for the use of specifications which may have been changed and are no longer in effect.