

# GLS Series Strainers

Bulletin SS01059E Issue/Rev. 0.4 (5/10)

## Smith Meter® Line Accessories

The **Smith Meter® GLS Type Steel Strainers** are necessary to provide protection for metering systems against dirt and other foreign material. The large screen area and streamlined flow path minimize pressure drop. The sturdy basket can withstand a 3.3 bar differential pressure without bursting and is easily removed for cleaning.

### Features

- **Streamlined Flow Path** – For lower pressure drop.
- **Large Screen Area** – For less frequent cleaning.
- **Separable Inner Basket** – For easy cleaning.

## Standard Specifications

### Design and Fabrication

Fabricated according to DIN / EN, AD 2000 specifications.

### Temperature Range

-29°C to +65°C with Buna-N Sealing.

### Body Material

Carbon steel to EN Standard.

### Flanges

Carbon steel raised face according to DIN/EN or ANSI B16.5.

### Supports

Three (3) legs are standard on models 240-350 Strainers.

### Closure

Blind flange (type-B for models 10-170, as shown in the "Closures" section below).

Convexed-Blind Flange (for models 240-350).

### Elastomer Seals

Buna-N.

### Basket(s)

Stainless steel perforated plate 10 mm diameter holes on 13 mm staggered centers.

Multiple baskets are standard on Models 70-350 Strainers.



Model GLS-50-2-6-E

### Air Vent

1/2" NPT plugged.

### Differential Pressure Taps

1/2" NPT plugged.

### Drain

1-1/2" NPT plugged, Model 10 to 50.

2" NPT plugged, Model 70 to 350.

## Options

### Temperature Range

-12° to +65°C with Viton sealing.

### • Temperatures/Sealings other than specified

Consult factory.

### • High Pressure Ranges

– (5) 64 bar/960 psi, consult factory.

– (6) 100 bar/1,440 psi, consult factory.

### • Special Painting – consult factory.

### • Swing-Arm Assist – To aid in removal of blind flange covers without the need for lifting equipment (recommended for high pressure and/or large/heavy strainer covers).

### • Air Release Kit – For static air elimination.

### • Differential Pressure Gauge Kit – with isolation valves to monitor basket cleanliness.

### • Inner Liner – Choice of 10, 20, 40, or 80 mesh stainless steel.

| Selection Guide                                      |                                   |                                                            |                              |                                              |
|------------------------------------------------------|-----------------------------------|------------------------------------------------------------|------------------------------|----------------------------------------------|
| Basic Meter<br>(P.D./Turbine)                        | Normal Maximum<br>Flow (Lpm)      | Intermittent/Extended<br>Maximum Flow<br>(Lpm)             | Model<br>Designation*<br>GLS | Inlet/Outlet<br>Flange**<br>(Std. Available) |
| ST-40<br>SC-13/C2<br>1 1/2" T.M.<br>ST-75<br>2" T.M. | 320<br>475<br>530<br>750<br>1,060 | 400<br>570<br>640<br>1,000<br>See next larger size vessel. | 10                           | 1-1/2"-2" - 2-1/2"                           |
| 2" T.M.<br>ST-160<br>SD30/SD3<br>E3                  | —<br>1,200<br>1,200<br>1,600      | 1,285<br>1,600<br>1,500<br>1,900                           | 20                           | 2", 2-1/2", 3"                               |
| E4, PRIME 4<br>SF-60/F4<br>3" T.M.                   | 1,600<br>2,250<br>2,460           | 2,250<br>2,750<br>3,030                                    | 30                           | 3", 4", 6"                                   |
| G6<br>4" T.M.                                        | 3,750<br>4,540                    | 4,600<br>See next larger size vessel.                      | 50                           | 4", 6"                                       |
| 4" T.M.<br>H8<br>LF6" T.M.                           | —<br>6,080<br>6,830               | 5,565<br>N/A<br>See next larger size vessel.               | 70                           | 4", 6", 8"                                   |
| LF6" T.M.<br>JA10<br>JB10<br>6" T.M.                 | —<br>9,170<br>12,330<br>10,580    | 8,500<br>N/A<br>N/A<br>See next larger size vessel.        | 110                          | 6", 8", 10"                                  |
| 6" T.M.<br>K12                                       | —<br>19,000                       | 13,250<br>N/A                                              | 170                          | 6", 8", 10", 12"                             |
| 8" T.M.                                              | 19,920                            | 24,420                                                     | 240                          | 8", 10", 12"                                 |
| M16<br>10" T.M.                                      | 33,330<br>31,830                  | N/A<br>See next larger size vessel.                        | 350                          | 10", 12", 16"                                |

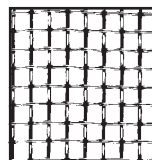
\*Model/Type x 100 lpm denotes maximum design flow capacity of equipment for product viscosity 20 cP @ 20°C.

\*\*Inlet and/or outlet flange sizes other than those listed, consult factory.

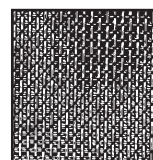
| Basket(s)                                                       |          |                                   |                      |
|-----------------------------------------------------------------|----------|-----------------------------------|----------------------|
| Outer Basket, Perforated Plate<br>(Opening Size 10 mm / 0,394") |          |                                   |                      |
| Model                                                           | Quantity | Basket Area<br>(cm <sup>2</sup> ) | Percent Open<br>Area |
| GLS-10                                                          | 1        | 1 112                             | 44,7                 |
| GLS-20                                                          | 1        | 2 234                             | 47,5                 |
| GLS-30                                                          | 1        | 2 986                             | 48,2                 |
| GLS-50                                                          | 1        | 4 863                             | 49,7                 |
| GLS-70                                                          | 2        | 6 949                             | 50,9                 |
| GLS-110                                                         | 3        | 10 424                            | 50,9                 |
| GLS-170                                                         | 3        | 13 759                            | 51,4                 |
| GLS-240                                                         | 5        | 22 932                            | 51,4                 |
| GLS-350                                                         | 7        | 32 105                            | 51,4                 |

| Permanent Inner Liner, Screen |                              |                      |
|-------------------------------|------------------------------|----------------------|
| Mesh                          | Opening Size, mm<br>(inches) | Percent Open<br>Area |
| 10                            | 2,0 (0,079)                  | 61                   |
| 20                            | 1,0 (0,039)                  | 61                   |
| 40 (Std.)                     | 0,4 (0,016)                  | 42                   |
| 80                            | 0,2 (0,008)                  | 38                   |

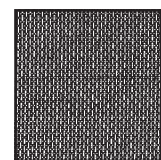
Screens shown actual size:



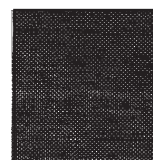
10 Mesh



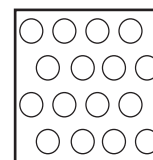
20 Mesh



40 Mesh



80 Mesh



Perforated Plate

## Modeling

**Example: GLS — 110 — 2 — 04A — B — 40 — T0 — B — 00 — G0**

### Type of Equipment

GLS – "G" Line Strainer

### GLS Model

010 – GLS-10 \*  
020 – GLS-20 \*  
030 – GLS-30 \*  
050 – GLS-50 \*  
070 – GLS-70  
110 – GLS-110  
170 – GLS-170  
240 – GLS-240  
350 – GLS-350

### Working Pressure

1 – PN 10 or 150 PSI  
2 – PN 16 or 232 PSI  
3 – PN 25 or 362 PSI  
4 – PN 40 or 580 PSI  
5 – PN 64 or 928 PSI  
6 – PN 100 or 1,440 PSI

### Flange Size

02A 2" ANSI  
25A 2.5" ANSI  
03A 3" ANSI  
04A 4" ANSI  
06A 6" ANSI  
08A 8" ANSI  
10A 10" ANSI  
12A 12" ANSI  
16A 16" ANSI  
02D DIN DN 50  
25D DIN DN 65  
03D DIN DN 80  
04D DIN DN 100  
06D DIN DN 150  
08D DIN DN 200  
10D DIN DN 250  
12D DIN DN 300  
16D DIN DN 400

### Closure Style

B – Blind Flange  
E – Blind Flange with Swing Arm Assist

### Miscellaneous Options

G0 – Not Required  
G1 – Differential Pressure Gauge Bu  
G2 – Differential Pressure Gauge Vi  
G3 – Other Gauge

### Air Release Kit

00 – Not Required  
R1 – RB Air Release Kit AVD-1 NPT Bu  
R2 – RB Air Release Kit AVD-1 NPT Vi  
R3 – RB Air Release Kit AVD-1 FLG Bu  
R4 – RB Air Release Kit AVD-1 FLG Vi  
R5 – RB Air Release Kit AVD-2 FLG Bu  
R6 – RB Air Release Kit AVD-2 FLG Vi

U1 – UB Air Release Kit AVD-1 FLG Vi  
U2 – UB Air Release Kit AVD-1 FLG Ch  
U3 – UB Air Release Kit AVD-2 FLG Vi  
U4 – UB Air Release Kit AVD-2 FLG Ch

\*Bu = Buna; Ch = Chemraz; Vi = Viton

### Design Standards

see bulletin [AB0A003E](#)

### Elastomer Seals

see bulletin [AB0A003E](#)

### Inner Liner Mesh Size

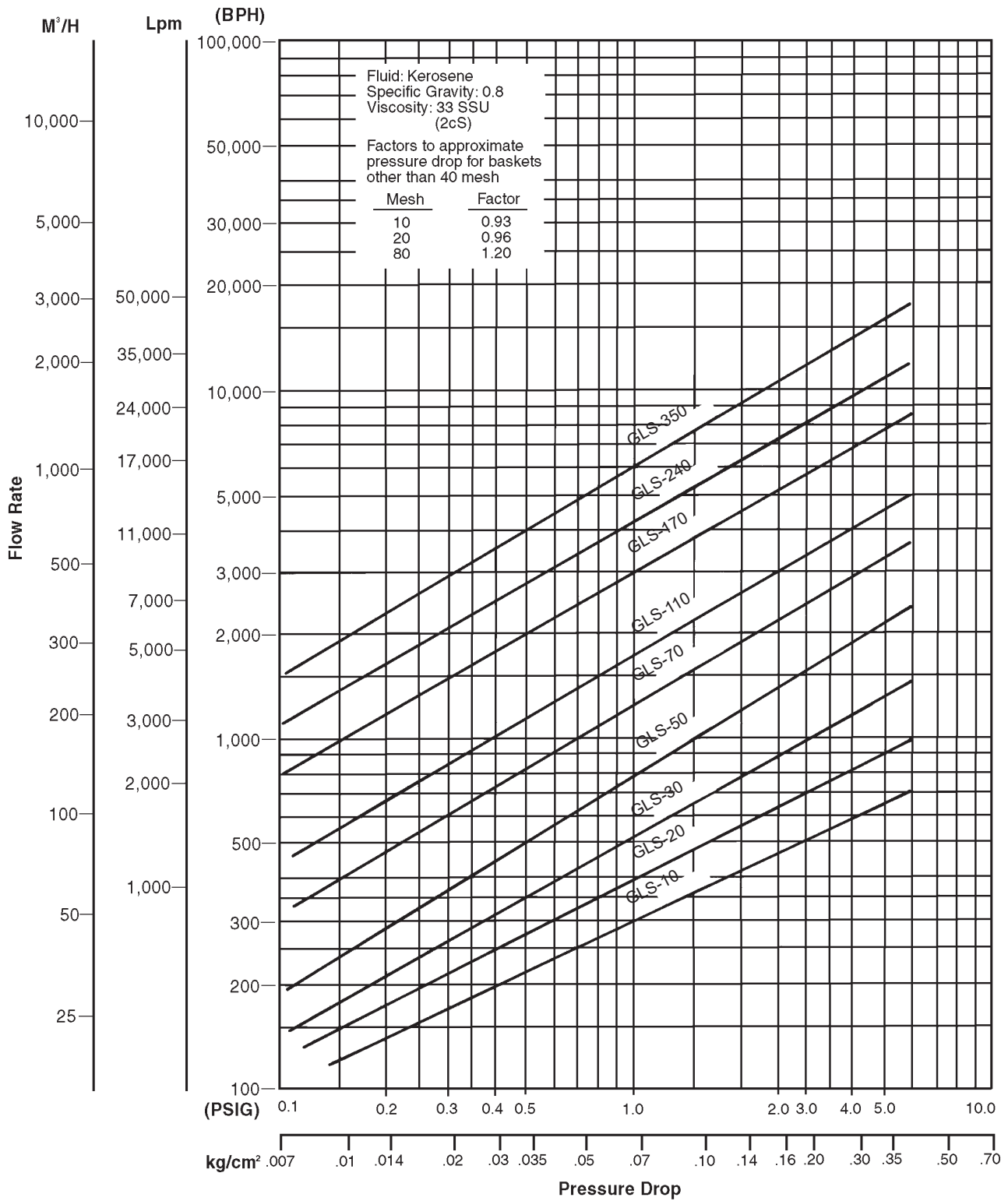
10 – 10 Mesh  
20 – 20 Mesh  
40 – 40 Mesh  
80 – 80 Mesh

\* **Note:** GLS-10...50 starts with pressure rating -2 = 16 bar (-1 n/a)

## Pressure Drop

### GLS Strainer

(Based on standard basket with 40 mesh liner.) Measured over the whole strainer (inlet and outlet nozzle).

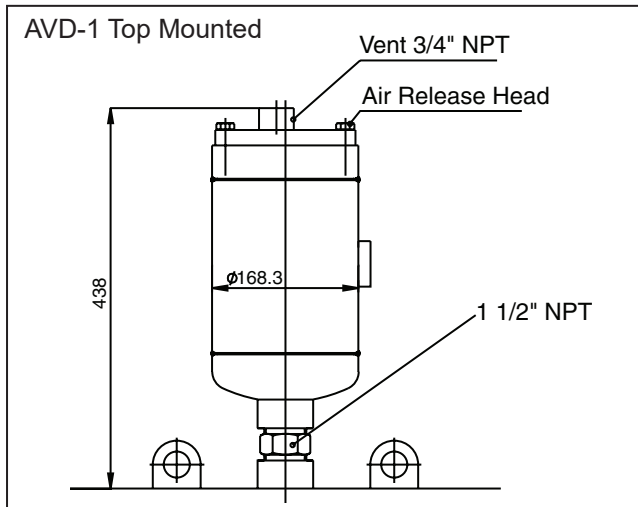


## Accessories

### Automatic Air Venting Devices

**F1, F2 – AVD-1 with RB – Air Release Head**  
Maximum working pressure 19.7 bar (285 psi).

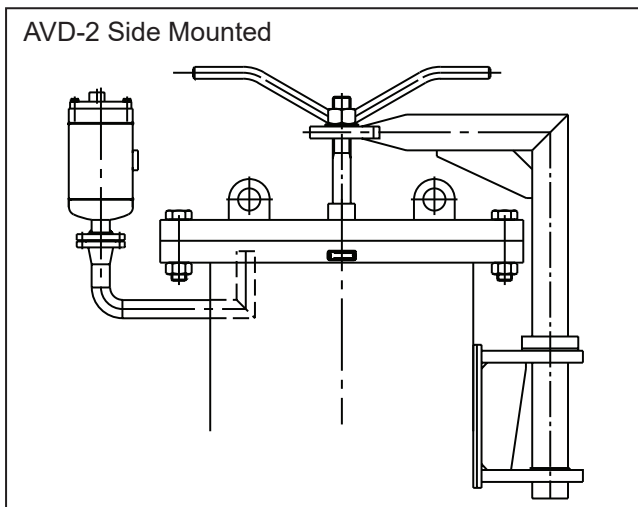
**F3, F4 – AVD-1 with UB – Air Release Head**  
Maximum working pressure 50 bar (720 psi).



Top Mounted AVD with Coupling 1 1/2" NPT or flanged

**F5, F6 - AVD-2 with RB - Air Release Head**  
Maximum working pressure 19.7 bar (285 psi).

**F7, F8 - AVD-2 with UB - Air Release Head**  
Maximum working pressure 50 bar (720 psi).



Side Mounted AVD with Flange Connection and Blind Flange with Swing Arm Assist

### Differential Pressure Gauge Specifications

Type: Piston type  $\Delta P$  – Gauge.

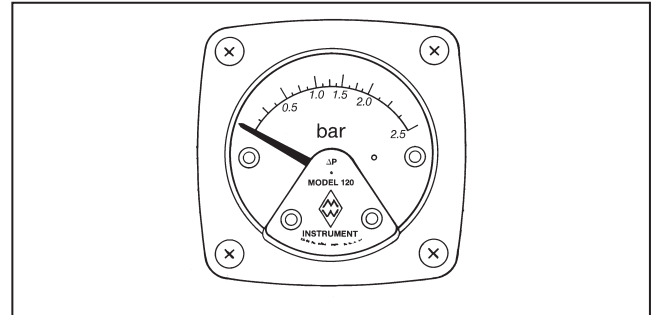
Maximum Working Pressure: 340 bar.

Scale: 0-2.5 bar, nominal diameter 63 mm.

Accuracy:  $\pm 2 - 3\%$ .

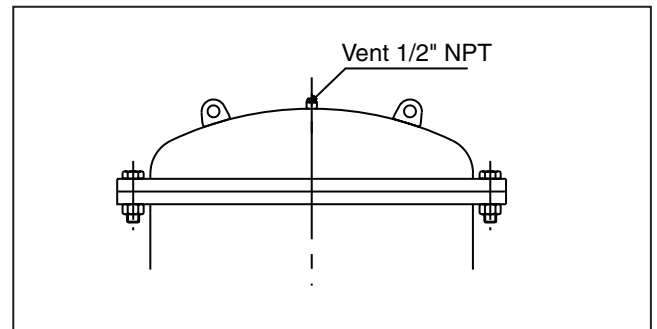
Connections: 1/4" FNPT.

Seals: Buna-N, Viton, or PTFE<sup>1</sup>.

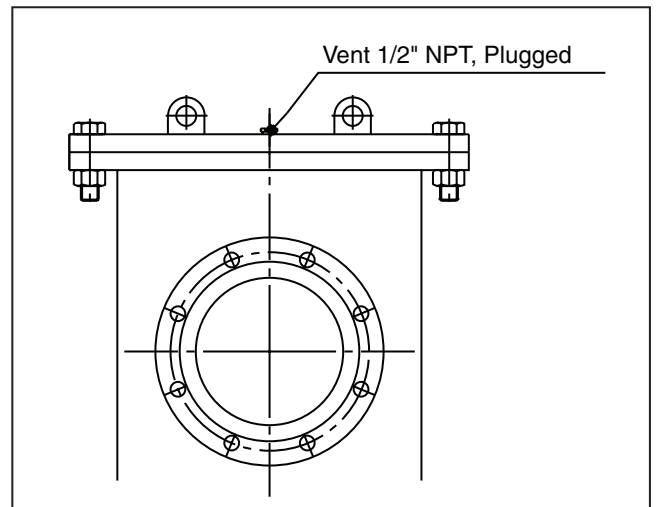


G1 – Differential Pressure Gauge

### Closures



Convex Blind Flange Closure Models 240-350

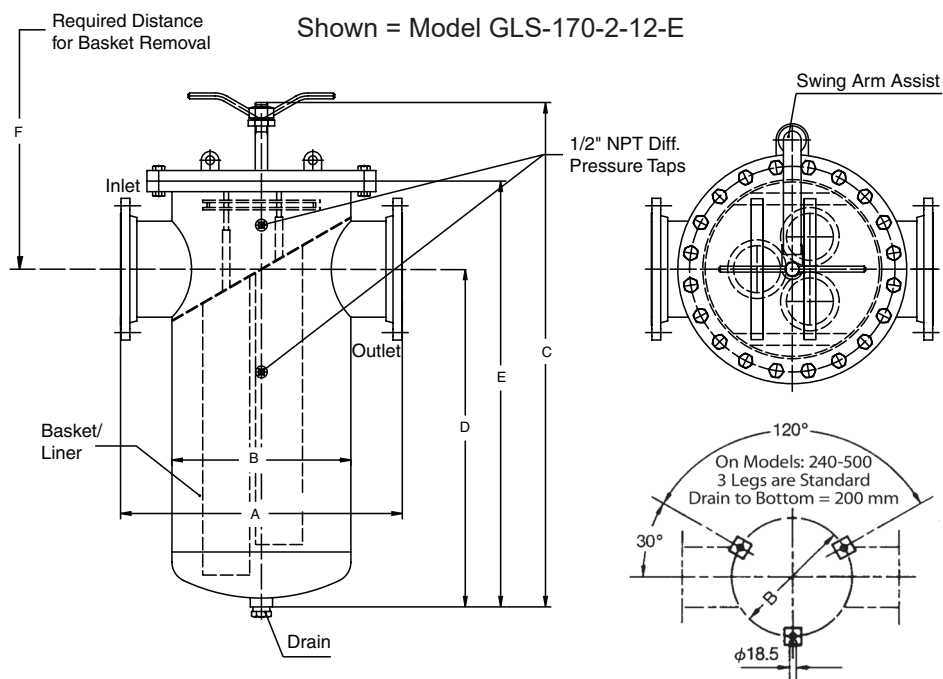


Flat Plate Blind Flange Closure Models 10-170 with Vent Connection 1/2" NPT Plugged

<sup>1</sup> Polytetrafluoroethylene (PTFE).

## Dimensions

Millimetres



| Model<br>GLS | A<br>DIN/ASA | B   | C     | D     | E     | F     | Flange Sizes | Basket(s) |           | Drain<br>NPT |
|--------------|--------------|-----|-------|-------|-------|-------|--------------|-----------|-----------|--------------|
|              |              |     |       |       |       |       |              | Quantity  | Length mm |              |
| 10           | 380          | 168 | 600   | 350   | 510   | 460   | 1,5"-2,5"    | 1         | 300       | 1-1/2"       |
| 20           | 450/500      | 219 | 770   | 520   | 680   | 610   | 2"-3"        | 1         | 450       | 1-1/2"       |
| 30           | 560/610      | 273 | 840   | 560   | 750   | 670   | 3"-4"        | 1         | 480       | 1-1/2"       |
| 50           | 650/700      | 356 | 995   | 700   | 900   | 800   | 4"-6"        | 1         | 600       | 1-1/2"       |
| 70           | 770/820      | 457 | 1,200 | 800   | 1,100 | 1,000 | 4"-8"        | 2         | 700       | 2"           |
| 110          | 850/900      | 508 | 1,200 | 800   | 1,100 | 1,000 | 6"-10"       | 3         | 700       | 2"           |
| 170          | 960          | 610 | 1,550 | 1,150 | 1,450 | 1,270 | 6"-12"       | 3         | 970       | 2"           |
| 240          | 1,100        | 660 | 1,960 | 1,150 | 1,500 | 1,320 | 8"-12"       | 5         | 970       | 2"           |
| 350          | 1,300        | 812 | 2,065 | 1,150 | 1,550 | 1,370 | 10"-16"      | 7         | 970       | 2"           |

\*NPT threaded and plugged drains are standard. Piped and flanged drain connections available on request.

### Approximate Net Weight (kg)

| Model | 10 Bar<br>(-1)  | 16 Bar<br>(-2) | 25 Bar<br>(-3) | 40 Bar<br>(-4) |
|-------|-----------------|----------------|----------------|----------------|
| 10    | N/A             | 59             | 66             | 80             |
| 20    | N/A             | 75             | 84             | 98             |
| 30    | N/A             | 100            | 114            | 145            |
| 50    | N/A             | 171            | 200            | 300            |
| 70    | 210             | 228            | 265            | 420            |
| 110   | 295             | 325            | 385            | 590            |
| 170   | 360             | 400            | 500            | 785            |
| 240   | 400             | 480            | 590            | 862            |
| 350   | 556             | 670            | 840            | 1,150          |
| 500   | Consult Factory |                |                |                |

### Conversion Factors (bar/kPa/psi)

1 psi = 6,895 kPa      1 kPa = 0,145 psi  
 1 psi = 0,06895 bar      1 bar = 14,5 psi  
 1 bar = 100 kPa      1 kPa = 0,01 bar

March 2019 - Updated branding and contact information.

The specifications contained herein are subject to change without notice and any user of said specifications should verify from the manufacturer that the specifications are currently in effect. Otherwise, the manufacturer assumes no responsibility for the use of specifications which may have been changed and are no longer in effect.

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