

# Model CADMEX Adjustable Range Pressure Switch

Bulletin SSIN013 Issue/Rev. 0.1 (8/17)

The INVALCO Model CADMEX is furnished with an explosion- proof Micro Switch providing dependable operating for systems requiring electrical control. The standard Micro Switch has SPDT contacts and UL and CSA hazardous area approval. An optional switch arrangement is available with DPDT contacts and spring-loaded design. The DPDT Micro Switch does not have the adjustable differential capability of the SPDT and, therefore, is actuated and released at approximately the same pressure. The CADMEX is offered with a choice of four spring ranges providing a wide range of flexibility in application.

# Operation

Process pressure is applied to the lower diaphragm chamber, causing the stem to rise against the adjustable upper spring. When the lower drive collar has been raised sufficiently, the Micro Switch will operate. As process pressure decreases, the upper drive collar will lower, which causes the Micro Switch to snap back to its original position.

# **Application**

The CADMEX Series may be used to alarm or control an overpressure or under pressure or to cycle the process between two pressures. The CADMEX is easily converted to a manual reset style by removing one of the drive collars. A special seal, which is placed around the adjustment screw, is available permitting pressure to be applied to the upper diaphragm port as well as the lower port. This allows the switch to be actuated by the differential in pressure between two processes.

# **Settings**

Any spring may be set to actuate below its stated rang, but because heavier springs are less sensitive, it is recommended that the range be selected to most closely match the application. Pressure switches will be factory set to the mid-point of range specified.



# **Standard Specifications**

## **Maximum Working Pressure**

100 psi

### **Control Switch**

Micro Switch, explosion-proof SPDT (DPDT optional), 15 amps @ 125, 250, 480 Vac. 1/2 amp @ 125 Vdc. 1/4 amp @ 150 Vdc.

### **Process Connection**

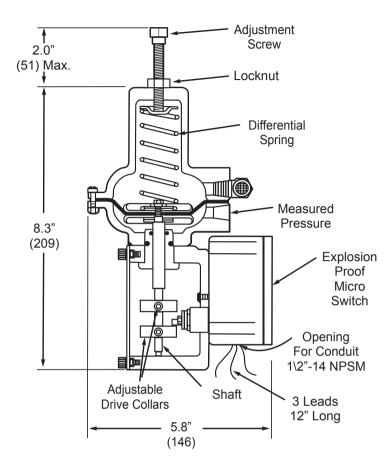
1/4" NPT

### **Materials**

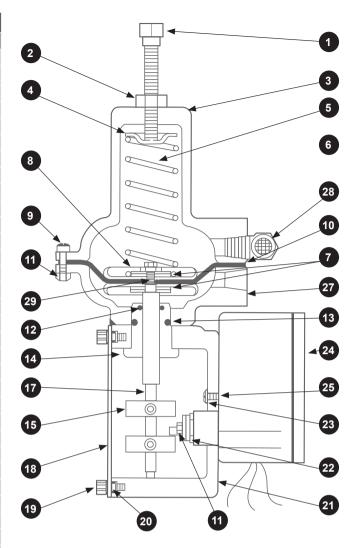
- · Diaphragm case aluminum
- · Diaphragm Buna-N

# **Dimensions**

Dimensions – Inches to the nearest tenth (millimeters to the nearest whole mm), each independently dimensioned from engineering drawings.



| Parts |   |                             |   |          |  |  |  |  |  |  |  |
|-------|---|-----------------------------|---|----------|--|--|--|--|--|--|--|
| Item  | N | Description Qty. Pa         |   | Part No. |  |  |  |  |  |  |  |
| 1     |   | Screw 3/8-16x2-1/2 SQHSS    | 1 | 65003335 |  |  |  |  |  |  |  |
| 2     |   | Nut 3/8-16 Hex Jam          | 1 | 65011037 |  |  |  |  |  |  |  |
| 3     |   | Upper Diaphragm Case        | 1 | 45002455 |  |  |  |  |  |  |  |
| 4     |   | Upper Spring Rest           | 1 | 45003181 |  |  |  |  |  |  |  |
| 5     | * | Spring 5-12 psi             | 1 | 45003246 |  |  |  |  |  |  |  |
|       |   | Spring 10-27 psi            | 1 | 45004446 |  |  |  |  |  |  |  |
|       |   | Spring 25-45 psi            | 1 | 45005435 |  |  |  |  |  |  |  |
|       |   | Spring 40-60 psi            | 1 | 45005436 |  |  |  |  |  |  |  |
| 6     |   | Nut 1/4-28 FlexIoc          | 1 | 65003530 |  |  |  |  |  |  |  |
| 7     |   | Washer 2 on Top 2 on Bottom | 4 | 45003186 |  |  |  |  |  |  |  |
| 8     |   | Diaphragm Plate             | 2 | 45003159 |  |  |  |  |  |  |  |
| 9     |   | Screw 10-32x5/8 FHMS        | 8 | 65011039 |  |  |  |  |  |  |  |
| 10    | * | Diaphragm                   | 1 | 45003158 |  |  |  |  |  |  |  |
| 11    |   | Nut 10-32 Hex               | 9 | 65011075 |  |  |  |  |  |  |  |
| 12    | * | O-Ring BUN-012-90           | 1 | 67102312 |  |  |  |  |  |  |  |
| 13    | * | O-Ring BUN-113-90           | 1 | 67101636 |  |  |  |  |  |  |  |
| 14    |   | Bushing                     | 1 | 45006344 |  |  |  |  |  |  |  |
| 15    |   | Set Collar                  | 2 | 46000909 |  |  |  |  |  |  |  |
| 17    |   | Stem                        | 1 | 45006340 |  |  |  |  |  |  |  |
| 18    |   | Cover                       | 1 | 45004876 |  |  |  |  |  |  |  |
| 19    |   | Cover Screw                 | 2 | 45002307 |  |  |  |  |  |  |  |
| 20    |   | O-Ring BUN-007-90           | 2 | 67102309 |  |  |  |  |  |  |  |
| 21    |   | Case                        | 1 | 46000710 |  |  |  |  |  |  |  |
| 22    |   | Switch Arm                  | 1 | 46000709 |  |  |  |  |  |  |  |
| 23    |   | Washer No. 10 Lock          | 2 | 65007700 |  |  |  |  |  |  |  |
| 24    | * | Switch SPDT                 | 1 | 33100542 |  |  |  |  |  |  |  |
|       |   | Switch DPDT                 | 1 | 33110852 |  |  |  |  |  |  |  |
| 25    |   | Screw 10-32x1/2 BHMS        | 2 | 65005952 |  |  |  |  |  |  |  |
| 27    |   | Lower Diaphragm Case        | 1 | 45002157 |  |  |  |  |  |  |  |
| 28    |   | 1/4" Bleeder Filter         | 1 | 45002612 |  |  |  |  |  |  |  |
| 29    | * | O-Ring BUN-008-90           | 1 | 67102310 |  |  |  |  |  |  |  |



Parts Key: \*Recommended spare parts.

# **Ordering Information**

| Catalog Model | Switch<br>Contacts | Nominal Spring<br>Range | Actuating Pressure (PSI)* |         | Span (PSI)* |         | Part     |
|---------------|--------------------|-------------------------|---------------------------|---------|-------------|---------|----------|
| Number        |                    |                         | Minimum                   | Maximum | Minimum     | Maximum | Number   |
| CADMEX        | SPDT               | 5-12 psi                | 2.5                       | 11.5    | 0.5         | 3.5     | 80001102 |
|               |                    | 10-27 psi               | 4.0                       | 27.5    | 1.0         | 10.0    | 80001104 |
|               |                    | 25-45 psi               | 15.0                      | 46.5    | 3.0         | 26.0    | 80001105 |
|               |                    | 40-60 psi               | 26.0                      | 63.0    | 4.5         | 42.5    | 80001111 |
|               |                    | 5-12 psi                | 2.5                       | 11.5    | 0.5         | 3.5     | 80001117 |
| CADMEV        | DDDT               | 10-27 psi               | 4.0                       | 27.5    | 1.0         | 10.0    | 80001103 |
| CADMEX        | DPDT               | 25-45 psi               | 15.0                      | 46.5    | 3.0         | 26.0    | 80001118 |
|               |                    | 40-60 psi               | 26.0                      | 63.0    | 4.5         | 42.5    | 80001119 |

The specifications contained herein are subject to change without notice and any user of said specifications should verify from the manufacturer that the specifications are currently in effect. Otherwise, the manufacturer assumes no responsibility for the use of specifications which may have been changed and are no longer in effect.

Contact information is subject to change. For the most current contact information, visit our website at www.fmctechnologies.com/measurementsolutions and click on the "Contact Us" link in the left-hand column.

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